FIBER LASER

MODEL: YLR-50-1064-LP PL1727994

1. Specifications

This section lists specifications of the product. Specifications describe warranted performance under the temperature range $25^{\circ}C$ +/- $5^{\circ}C$ and relative humidity <80% (unless otherwise noted). All specifications apply after the instrument's temperature has been stabilized after 1 hour of continuous operation.

1. Optical characteristics

| Ν | Characteristics | Test conditions | Symbol | Min. | Тур. | Max. | Unit |
|----|----------------------------------|---|--------|----------------|------------|------------|----------|
| 1 | Operation Mode | | | CW / Modulated | | | |
| 2 | Polarization | | | Linear | | | |
| 3 | Polarization Extinction Ratio | P _{nom} | ER | 17 | 20 | | dB |
| 4 | Nominal Output Power | | Pnom | 50 | | | W |
| 5 | Emission Wavelength* (vacuum) | P _{nom} | λ | | 1064 | | nm |
| 6 | Emission Linewidth | P _{nom} | Δλ | | 1.0 | 2.0 | nm |
| 7 | Adjustable Output Power Range | | | 5 | | 50 | W |
| 8 | Power Control Modes | | | ACC, | External | Control | |
| 9 | Short-term Power Instability | P _{nom} Frequency range: 10 kHz – 20 MHz | | | 1.0 | 2.0 | rms % |
| 10 | Long-term Power Instability | $P_{nom,}$ over 8hrs, T=20°C (const) T=20+/-2°C | | | 0.5 1.5 | 1.5 3.0 | % |
| 11 | Power Modulation Rate | P _{nom} | | | | 20 | kHz |
| 12 | Red Guide Laser Power | | | 0.1 | 0.3 | 1.0 | mW |
| 13 | Residual Pump Power Level | P _{nom} | | | | -50 | dB |

⁹ Emission wavelength was requested close to 1065nm

2. Optical output

| Ν | Characteristics | Test conditions | Symbol | Min. | Тур. | Max. | Unit |
|---|-----------------------------------|-----------------|----------------|------------|------|------|------|
| 1 | Beam Quality | | M ² | | 1.05 | 1.1 | mm |
| 2 | Delivery Fiber Length | | L | | 5 | | m |
| 3 | Delivery Cable Bending Radius | | | 100 | | | cm |
| 4 | Output Fiber Termination | | | Collimator | | | |
| 5 | Beam Diameter (1/e ²) | | W ₀ | 4.5 | 5.0 | 5.5 | mm |

3. General characteristics

| Ν | Characteristics | Min. | Тур. | Max. | Unit |
|---|-------------------------------------|-----------------------|------|------|------|
| 1 | Operating Ambient Temperature Range | 10 | | 30 | °C |
| 2 | Humidity | 10 | | 95 | % |
| 3 | Storage Temperature | - 40 | | + 75 | °C |
| 4 | Dimensions, | 3U 19" rack mountable | | | |
| | WxDxH: | 448X394X133 | | | |
| 5 | Weight | | | 20 | kg |
| | Warm-up Time | | | | |
| 6 | To Start of Operation | | 1 | | min |
| | To Full Stabilization | | 30 | | |

4. Electrical characteristics

| Ν | Characteristics | Min. | Тур. | Max. | Unit |
|---|---------------------------------|--|------|------|------|
| 1 | Operating Voltage, single-phase | 100-120/200-240 VAC, 50/60 Hz | | | |
| 2 | Maximum Power Consumption | | 255 | 300 | W |
| 3 | Control | Display with touch-screen / Analog / RS-232 / Ethernet **** | | | |

**** For details please refer to YLR-Series User Guide.

5. External layout





2. Results of Technical Tests

The information and the following charts provided below is the result of tests performed in controlled environments by IPG Photonics. These tests were conducted on IPG's calibrated equipment in accordance with industry standards. The test results provide useful, but not warranted, information about the functions and performance of the product. IPG warrants the product solely to the agreed upon product specifications

| Model | YLR-50-1064-LP | | | | |
|--|----------------|--------------|--|--|--|
| Serial Number | PL1727994 | | | | |
| | SPECIFICATION | TEST RESULTS | | | |
| | | | | | |
| Optical Characteristics | | | | | |
| Nominal Output Power, W | 50 | 50 | | | |
| Stable Output Power Range, W | 10 to 55 | 10 to 55 | | | |
| Operational Wavelength (in Vacuum), nm | 1065+/-0.5 | 1065.2 | | | |
| Bandwidth, nm | <2.0 | 0.7 | | | |
| Output Polarization State | Linear | Linear | | | |
| Polarization Extinction Ratio, dB | >17 | >20 | | | |
| Operation Mode | CW | CW | | | |
| Power Instability ACC Mode (over 8 hours), % | < 3 | 0.9 | | | |
| Short-Term Power Instability, % | -0 | 15 | | | |
| In Frequency Range (1kHz-20MHz) | <2 | 1.5 | | | |
| Optical Output | | | | | |
| Output Fiber Length, m | 5 | 5 | | | |
| Output Termination | Collimator | Collimator | | | |
| Beam Quality (M ²) | <1.1 | <1.1 | | | |
| Electrical Characteristics | | | | | |
| Supply Voltage for Laser Driver, VAC | 100-240 | 100-240 | | | |
| Nominal Level, % | | 94.5 | | | |
| Maximum Level, % | | 100 | | | |



3. Production Confirmation:

Date: 01/29/2018

Model: YLR-50-1064-LP Serial Number: PL1727994 Sales Order: S36471 Output Termination: Collimator, 5 meters output cable Special Features: CE marking, 1065 nm emission wavelength

Checked By: OM, AA